

We claim:

1. A cover plate for household devices, comprising a decorative
5 part and a reinforcer with integrated, molded-on functional
elements, where the reinforcer has the structure of a sheet
or box or crate and has a closed lower side.
2. A cover plate as claimed in claim 1, where the decorative
10 part is composed of a support, of a decorative layer applied
thereto, and of a heat-cured layer situated on the decorative
layer.
3. A cover plate as claimed in claim 2, where the decorative
15 part also has an intermediate layer between the support and
the decorative layer.
4. A cover plate as claimed in claim 1, where the support is
composed of a thermoplastic.
- 20 5. A cover plate as claimed in claim 1, where the reinforcer has
the structure of a sheet.
6. A cover plate as claimed in claim 1, where the reinforcer has
25 the structure of a box or crate.
7. A cover plate as claimed in claim 1, where the reinforcer
also has ribs.
- 30 8. A cover plate as claimed in claim 1, where the integrated,
molded-on functional element comprises a dispenser box.
9. A cover plate as claimed in claim 1, where the integrated,
molded-on functional element comprises a condensation box.
- 35 10. A cover plate as claimed in claim 1, where the integrated,
molded-on functional element has an apparatus for an
integrated water duct.
- 40 11. A cover plate as claimed in claim 1, where the reinforcer is
composed of thermoplastic.
12. A process for producing a cover plate as claimed in claim 1,
which comprises firstly securing integrated, molded-on
45 functional elements to the reinforcer and then bonding the
reinforcer to the decorative part by welding.

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13. A method of using a cover plate as claimed in claim 1, which comprises firstly securing integrated, molded-on functional elements to the reinforcer and then bonding the reinforcer to the decorative part by attaching a snap connector.
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14. A method of using a cover plate as claimed in claim 1 as constituent of a household device.
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15. A method of using a cover plate as claimed in claim 14 as constituent of household dryers.
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16. A method of using a cover plate as claimed in claim 14 as constituent of a washing machine.
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17. A method of using a cover plate as claimed in claim 14 as constituent of a dishwasher.
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